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UNIVERSAL DRILLING STANDARD

SIZE (NB)	PITCH CIRCLE				BOLT HOLE DIAMETER					NO. OF HOLES					FLANGE O.D.				FLANGE THICKNESS					
	BS10 D & E	BS10 F	IS 1538 **	ASA 150	BS10 D	BS10 E	BS10 F	IS 1538	ASA 150	BS10 D	BS10 E	BS10 F	IS 1538	ASA 150	BS10 D & E	BS10 F	IS 1538	ASA 150	BS10 D	BS10 E	BS10 F	IS 1538	ASA 150	ASA 125 *
25	82.5	87	85	79.5	14	14	18	14	16	4	4	4	4	4	114	121	115	108	14	16	9.6	14	14.2	
40	98.5	105	110	98.5	14	14	18	18	16	4	4	4	4	4	133	140	150	127	16	16	12.7	14	17.3	14.3
50	114	127	125	121	17.5	17.5	18	19	19	4	4	4	4	4	152	165	165	152	17.5	19	16	16	19	16
65	127	146	145	140	17.5	17.5	18	19	19	4	4	8	4	4	165	184	185	178	17.5	19	16	16	22.2	17.5
80	146	165	160	152.5	17.5	17.5	18	19	19	4	4	8	4	4	184	203	200	190	19	19	16	21	24	19
100	178	190	180	190.5	17.5	17.5	18	19	19	4	8	8	8	8	216	229	220	228	19	22	19	22	24	24
125	210	235	210	216	17.5	17.5	22	19	22	8	8	8	8	8	254	279	250	254	21	22	22.2	22.5	24	24
150	235	260	240	241.5	17.5	22	22	23	22	8	8	12	8	8	280	305	285	279	21	22	22.2	23	25.4	25.4
200	292	324	295	298.5	17.5	22	22	23	22	8	8	12	8	8	337	368	340	343	22	25	25.4	24.5	28.6	28.6
250	356	381	350	362	22	22	25	23	25	8	12	12	12	12	406	432	395	406	25	25	28.5	26	30	30
300	406	438	400	432	22	25	25	23	25	12	12	16	12	12	457	490	445	482	25	29	32	27.5	31.8	31.8
350	470	495	460	476	25	25	29	23	29	12	12	16	16	12	527	553	505	533	29	32	35	29	35	35
400	521	552.5	515	540	25	25	29	28	29	12	12	20	16	16	578	610	565	597	29	32	41.3	30	36.5	36.5

* All other dimensions of ASA125 per ASA150

** IS 1538 is equivalent to DIN2532,ND10